

## Product Data Sheet Biofaser DP-Drill

Version: 4

Code: PI-3284

Valid from: 03.03.2020

Classification: Hard Fibreboard according to EN 316  
 Test Standard: EN 622  
 Technical class: HB (Boards for general purpose in dry area)

Properties	Test method	Unit	Value
Density	EN 323	kg/m <sup>3</sup>	> 1000
Thickness	EN 324-1	mm	2,0 – 2,5
Bending strength	EN 310	N/mm <sup>2</sup>	> 40
Swelling in water (24h)	EN 317	%	< 35
Moisture content	EN 322	%	4 – 8
Formaldehyde content	EN ISO 12460-5	mg/100g	< 8,0
Hardness (Brinell)	DIN 50351	HB	~ 20
Hardness (Shore)	DIN ISO 7619-1	Shore-D	~ 85
Format		mm	2820 x 1870

General tolerances	Test method	Unit	Value
Thickness	EN 324-1	mm	± 0,1
Length Width	EN 324-1	mm	± 5,0 ± 3,0